

**Tools Required:**

3/4" Standard Socket

3/8" Drive Ratchet

3/4" Combination end wrench

# POWER RACK ASSEMBLY INSTRUCTIONS

**Models:**

400114

400214

700104

700114

700154

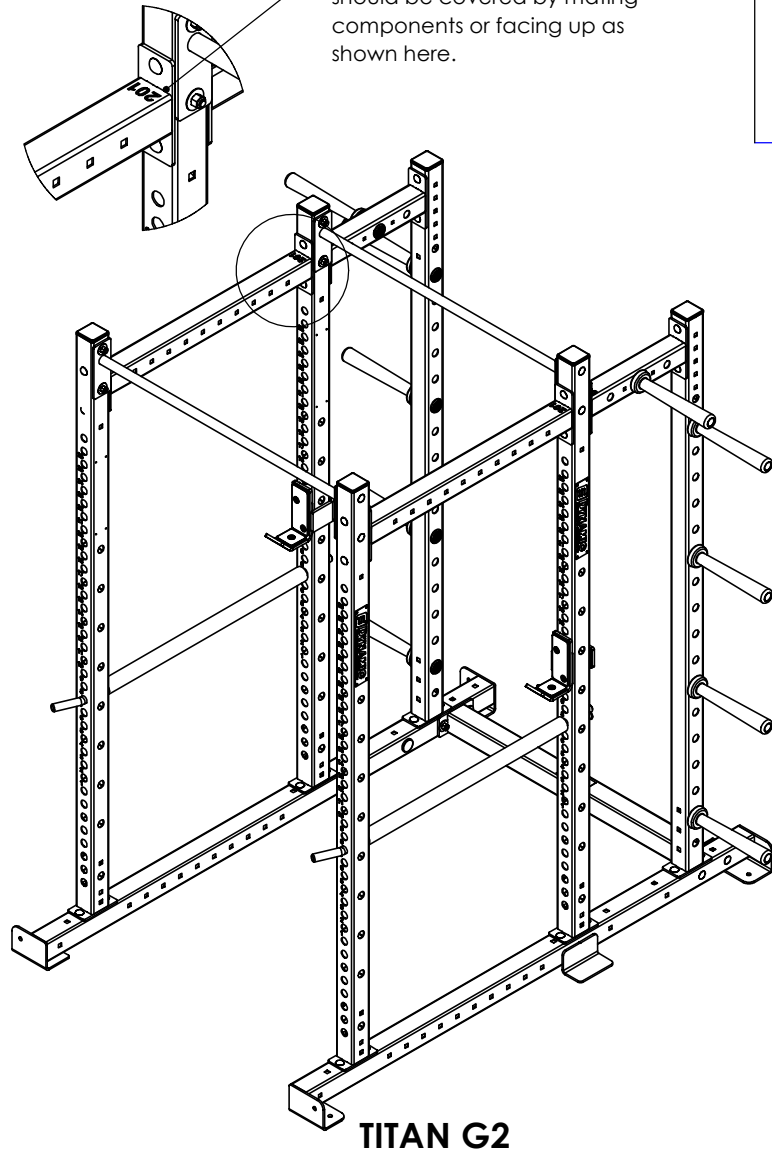
700204

700214

\* Mounting of chin stations  
Use 5" bolts on ULTRA PRO  
Use 4" bolts on TITAN G2

(2) Additional Pegs  
not included on  
G2 series

Component part numbers  
should be covered by mating  
components or facing up as  
shown here.



ULTRA PRO

TITAN G2

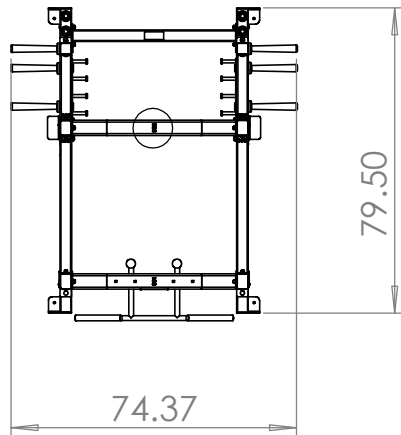


For installation and assembly questions please contact  
**DYNAMIC** technical services at 844-678-7447  
See the complete line of products at [MYDYNAMICFITNESS.COM](http://MYDYNAMICFITNESS.COM)

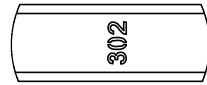
Twitter@DynamicFandS  
Facebook@DynamicfitnessandStrength  
Instagram@Dynamic\_fitness\_and\_strength

## Before assembling this rack:

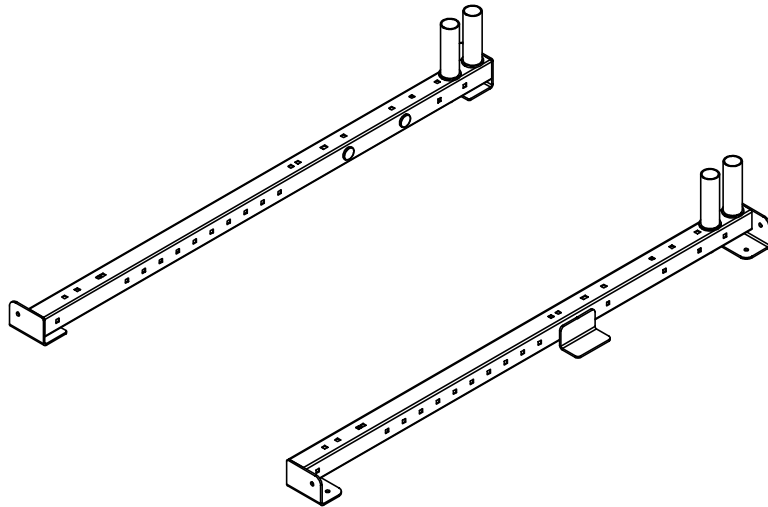
Consider how much space will be required around the unit to access weights and not interfere with other equipment.



DETAIL  
SCALE 1 : 10



All parts have a part number.  
Position the part number to be covered by its mating component or up as shown in this view.



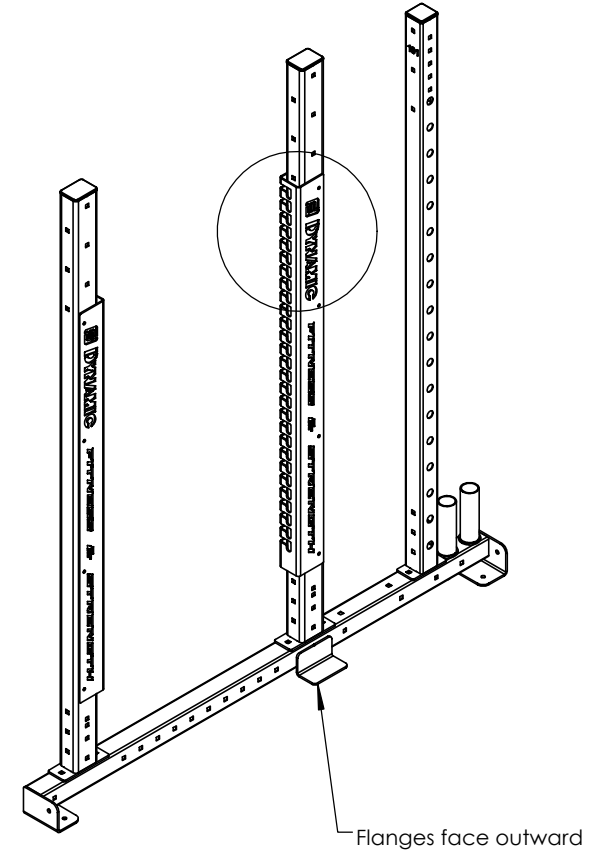
### Step One:

Attach bar holders to ends of each base as shown. Depending on the model of your rack the bar holder number may vary. (Max two per side)



DETAIL  
SCALE 1 : 12

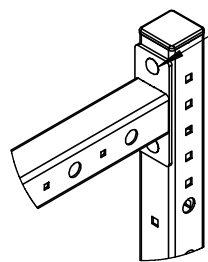
The mounting access for bar catch and safety must be to inside of rack as shown.  
Note: Titan G2 Series will not have an upright wrap as shown



### Step Two:

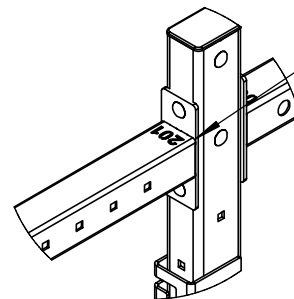
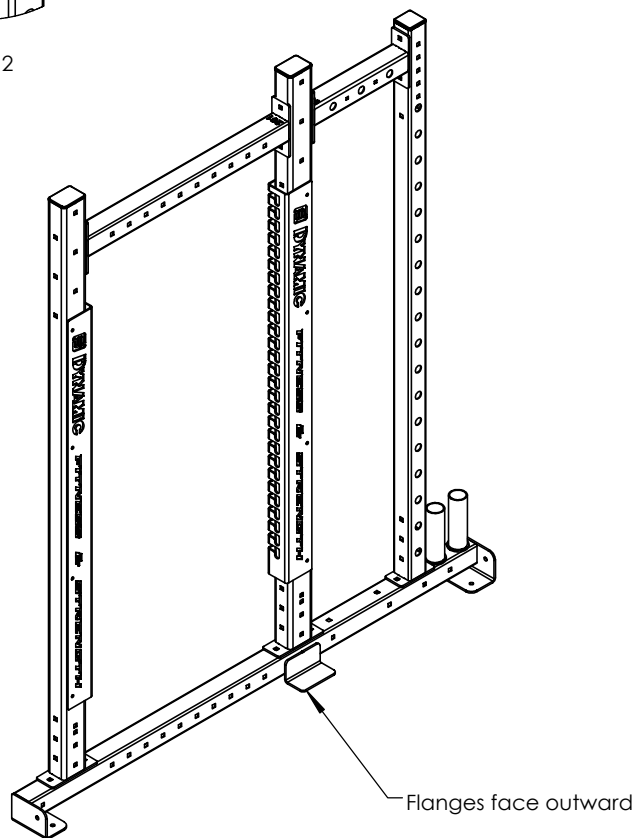
Attach storage post, front upright and rear upright to right base as shown. Repeat for left side.

Note: The base mounting flanges must face outward

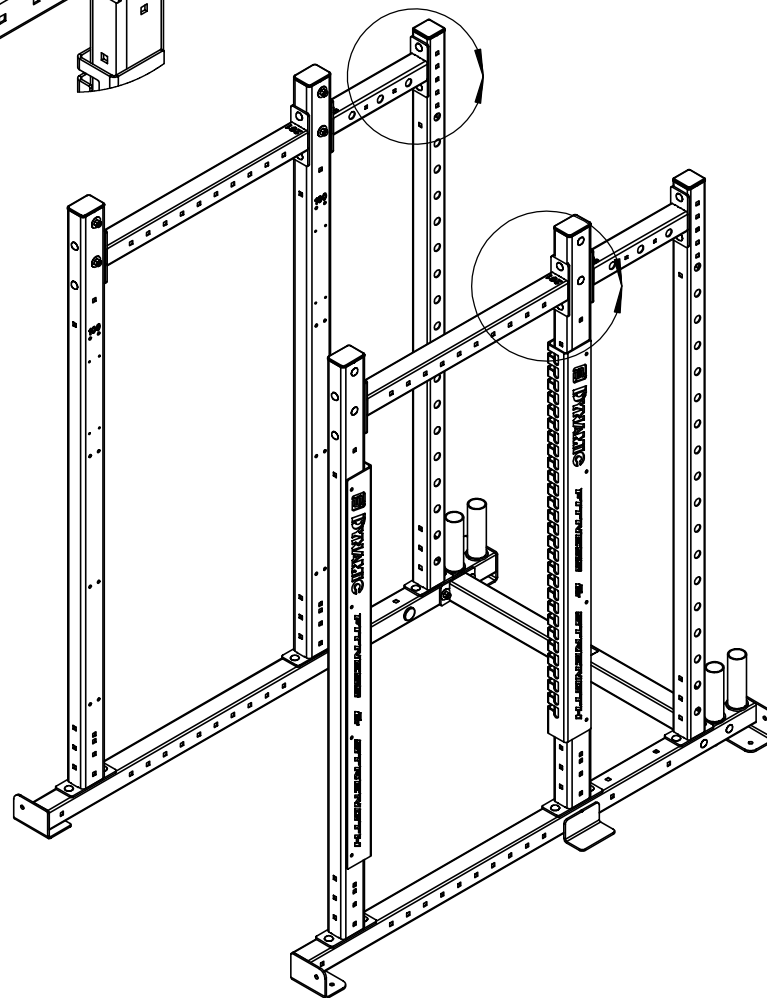


Install carriage bolt heads as shown with all bolt heads facing the front of the rack

DETAIL  
SCALE 1 : 12



Numbers face up on horizontal connectors



### Step Three:

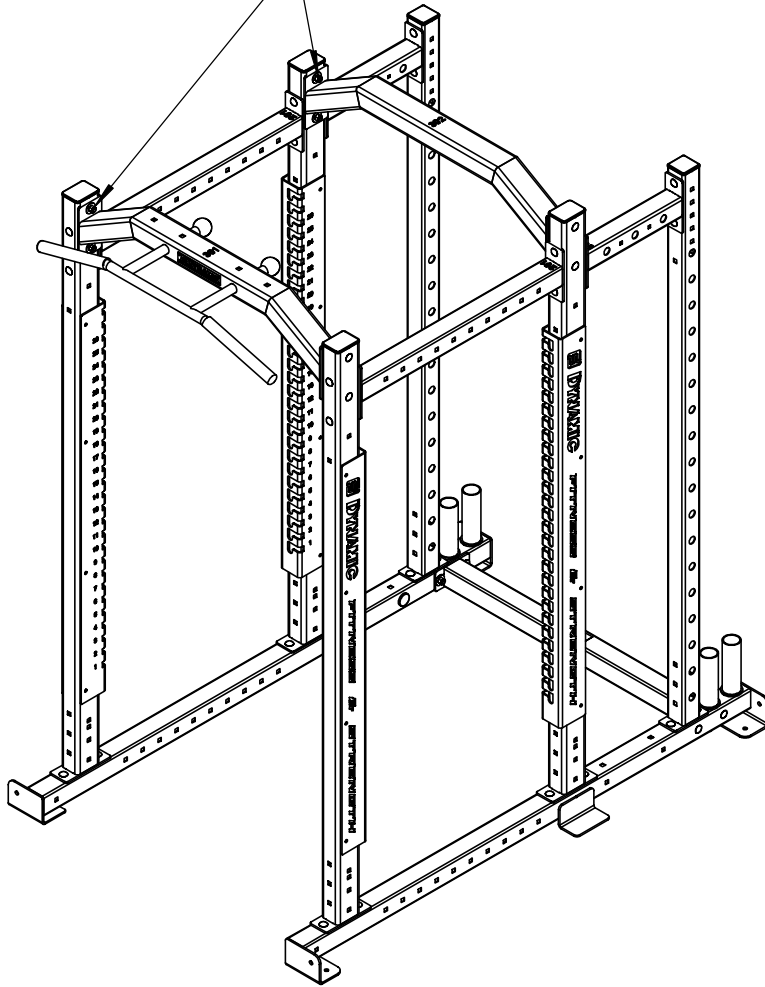
Attach horizontal cross members to storage post and uprights as shown. Repeat for left side.

### Step Four:

Attach right half to left half as shown using horizontal base .

Note: The carriage bolt heads should be on the outside of the rack

**Note: Use 5" bolt on ULTRA PRO  
Use 4" bolt on TITAN G2**

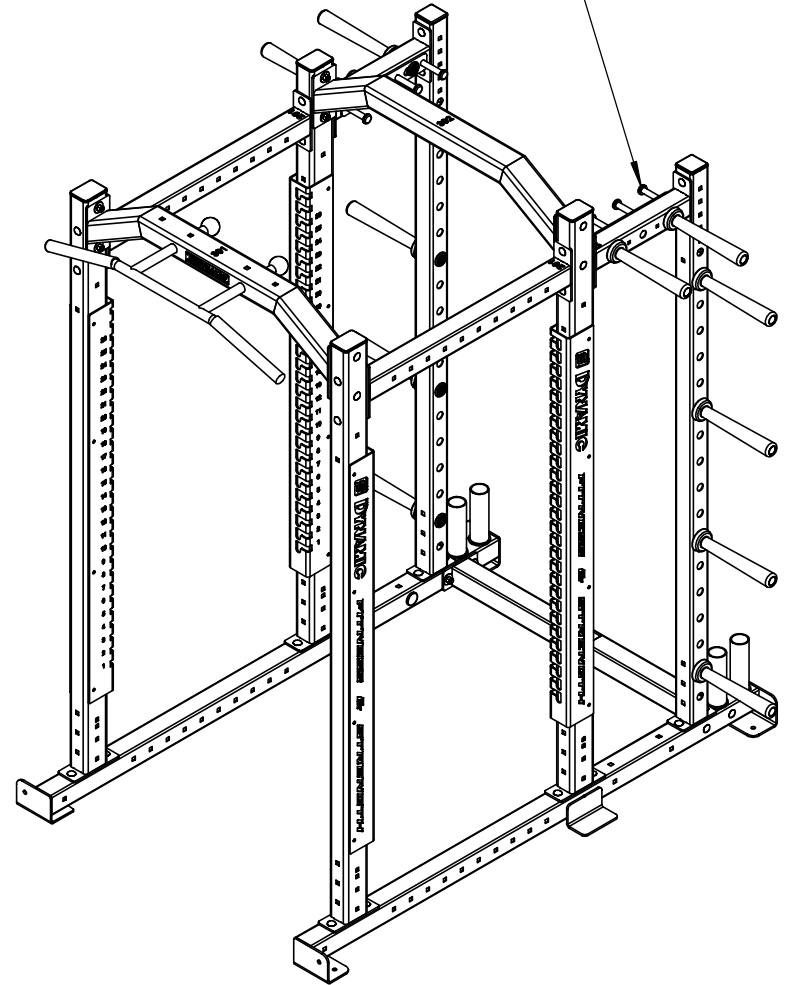


### Step Five:

Attach horizontal connector and chinup bar between left and right uprights as shown. This bar may vary based on your model

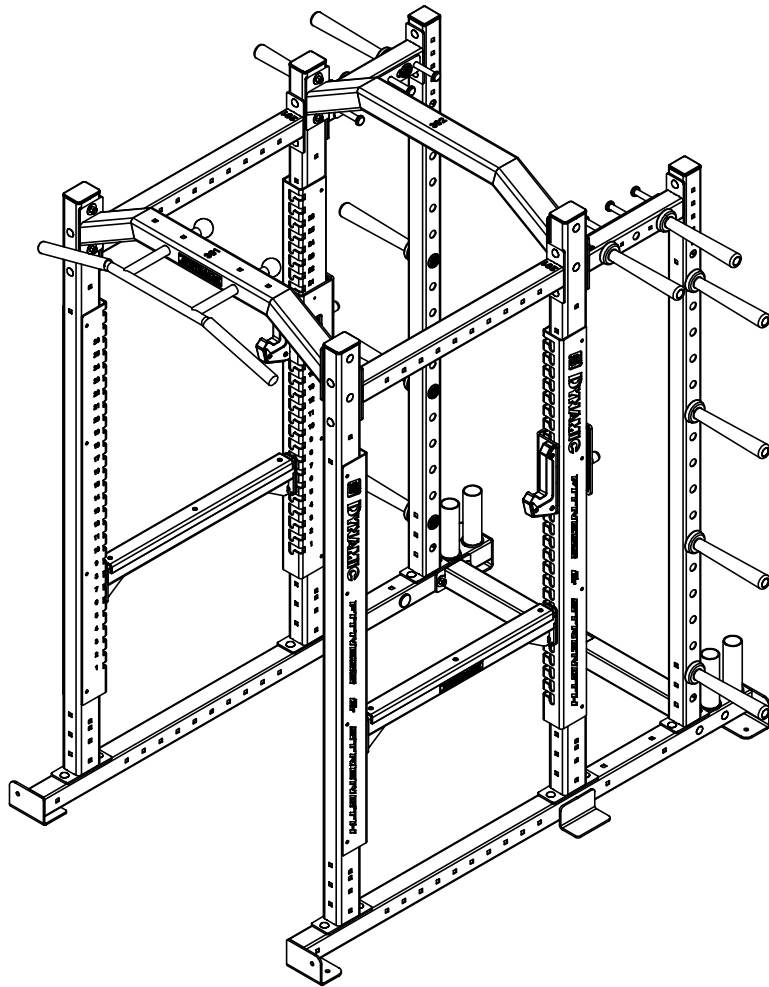
Note :This step requires two people to lift and fasten.

Additional band/belt storage included on some models



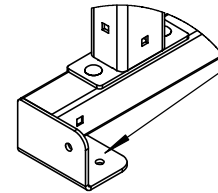
### Step Six:

Mount weight pegs in desired locations. The recommended spacing between each peg is (4) holes as shown.



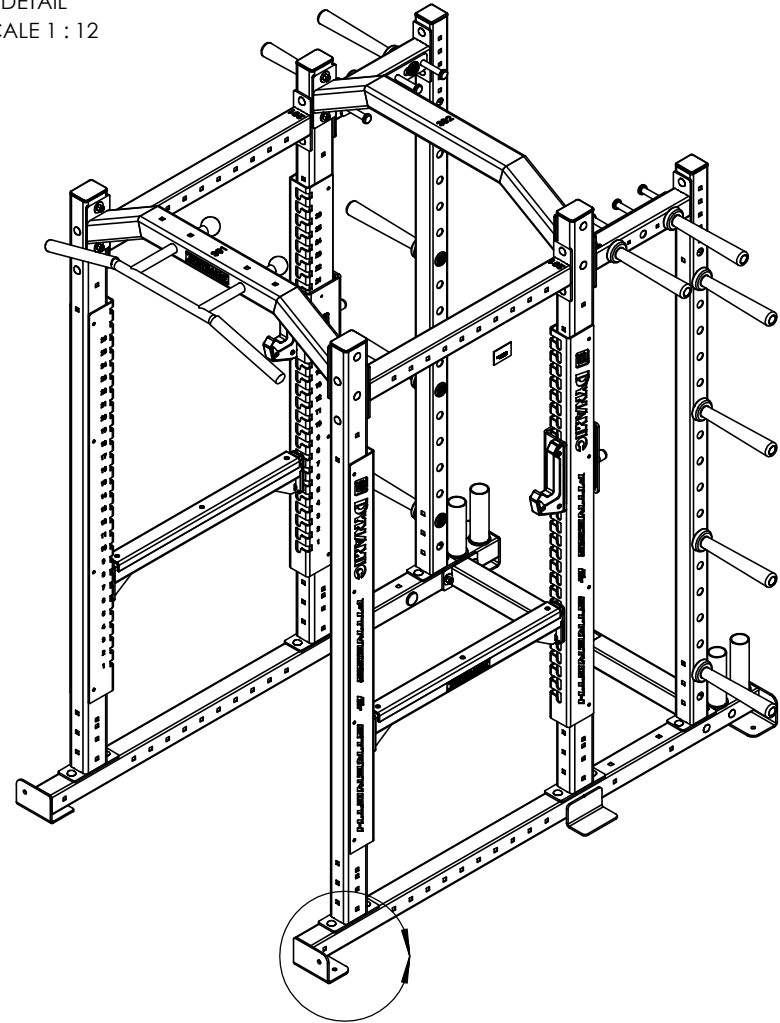
**Step Seven:**

Mount bar catch and safety assemblies to rack at desired location.



Anchor to floor using  
1/2" hardware.  
(Not Provided)

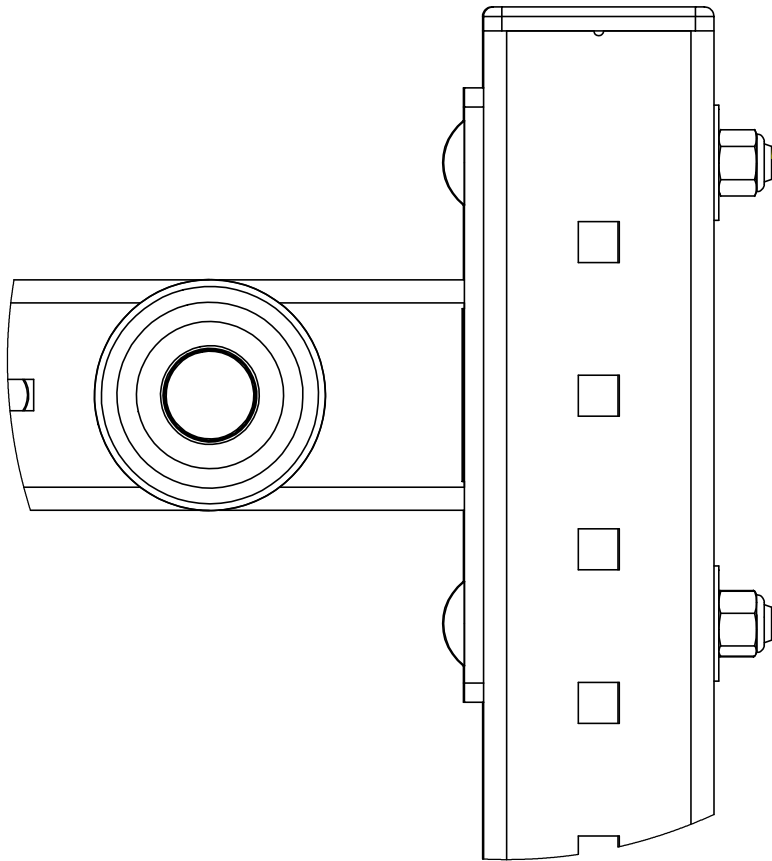
DETAIL  
SCALE 1 : 12



**Step Eight:**

Position rack in final position and anchor to floor using available holes on each base

End of bolt **MUST**  
extend beyond nut face  
at all locations



### Step Nine:

Tighten each hardware connection.  
The end of each bolt should extend beyond nylock  
nut face as shown.

**DO NOT COLLAPSE TUBING FROM OVER TIGHTENING HARDWARE**

## Maintenance

**Preventative actions will keep  
your facility safe and productive  
for all users**

- 1) Wipe Down Equipment  
Use general purpose cleaner.  
Avoid Bleach based solutions.
- 2) Lubricate all Moving parts  
Use a silicone spray and clean  
rag to apply.
- 3) Tighten all hardware  
Inspect the condition of all  
hardware and tighten loose  
fasteners.
- 4) Inspect wear guards  
To prevent metal to metal  
contact with components keep  
wear surfaces protected.
- 5) Replace all worn parts